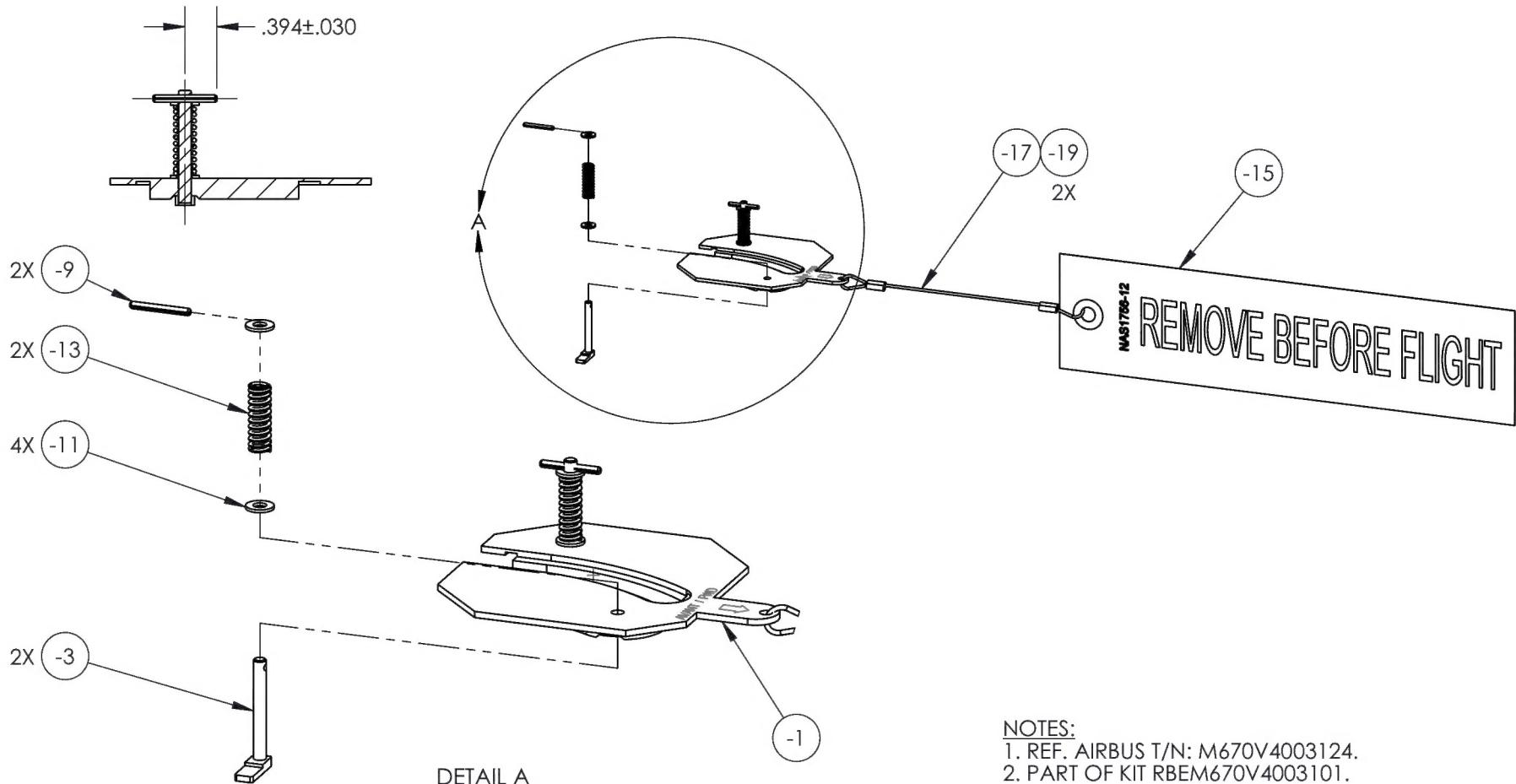


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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
1		RELEASED FOR PRODUCTION.	11/4/2016	DPD	JAG	



NOTES:

1. REF. AIRBUS T/N: M670V4003124.
2 PART OF KIT RBEM670V4003101

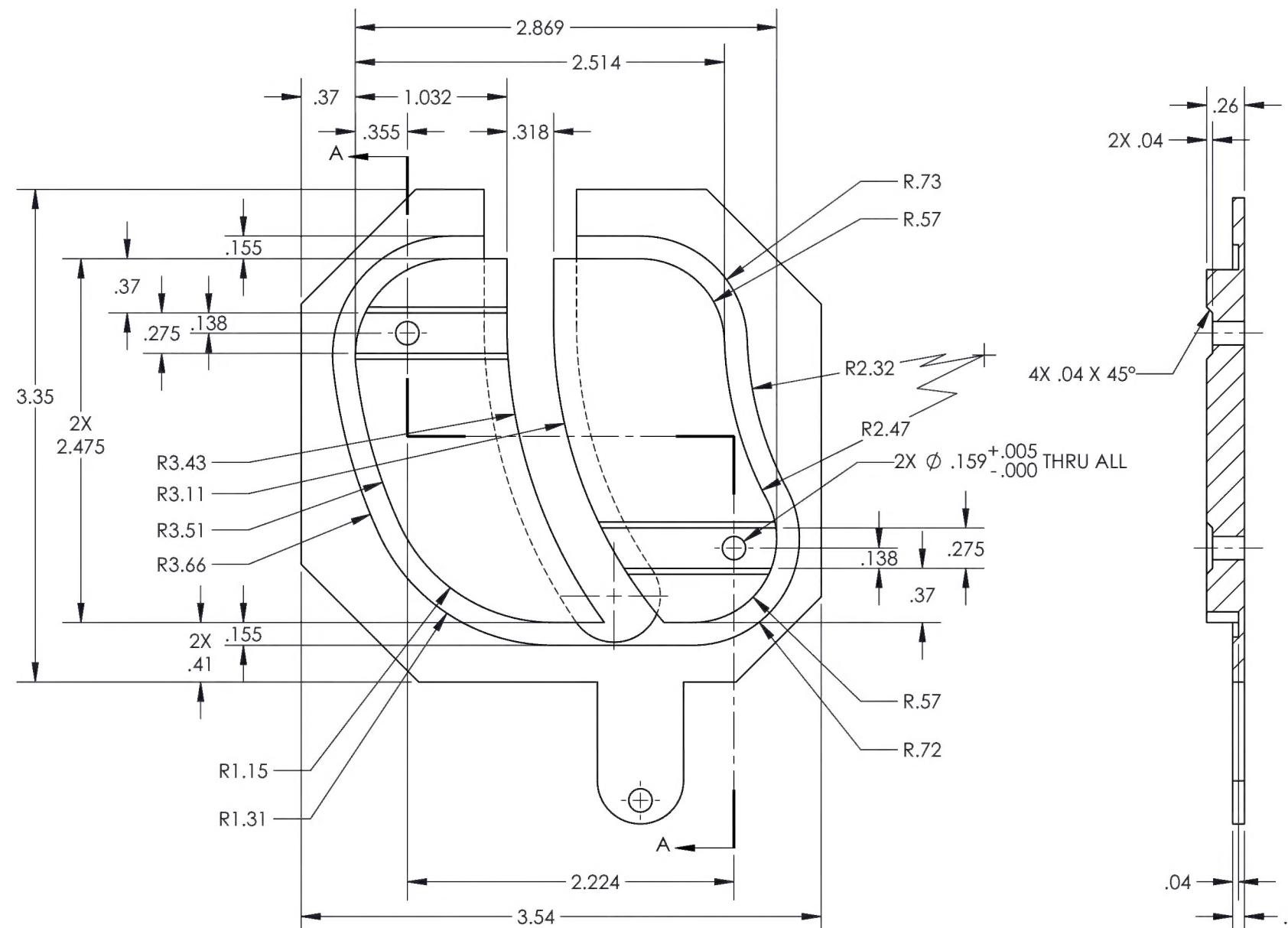


ROLL STOP

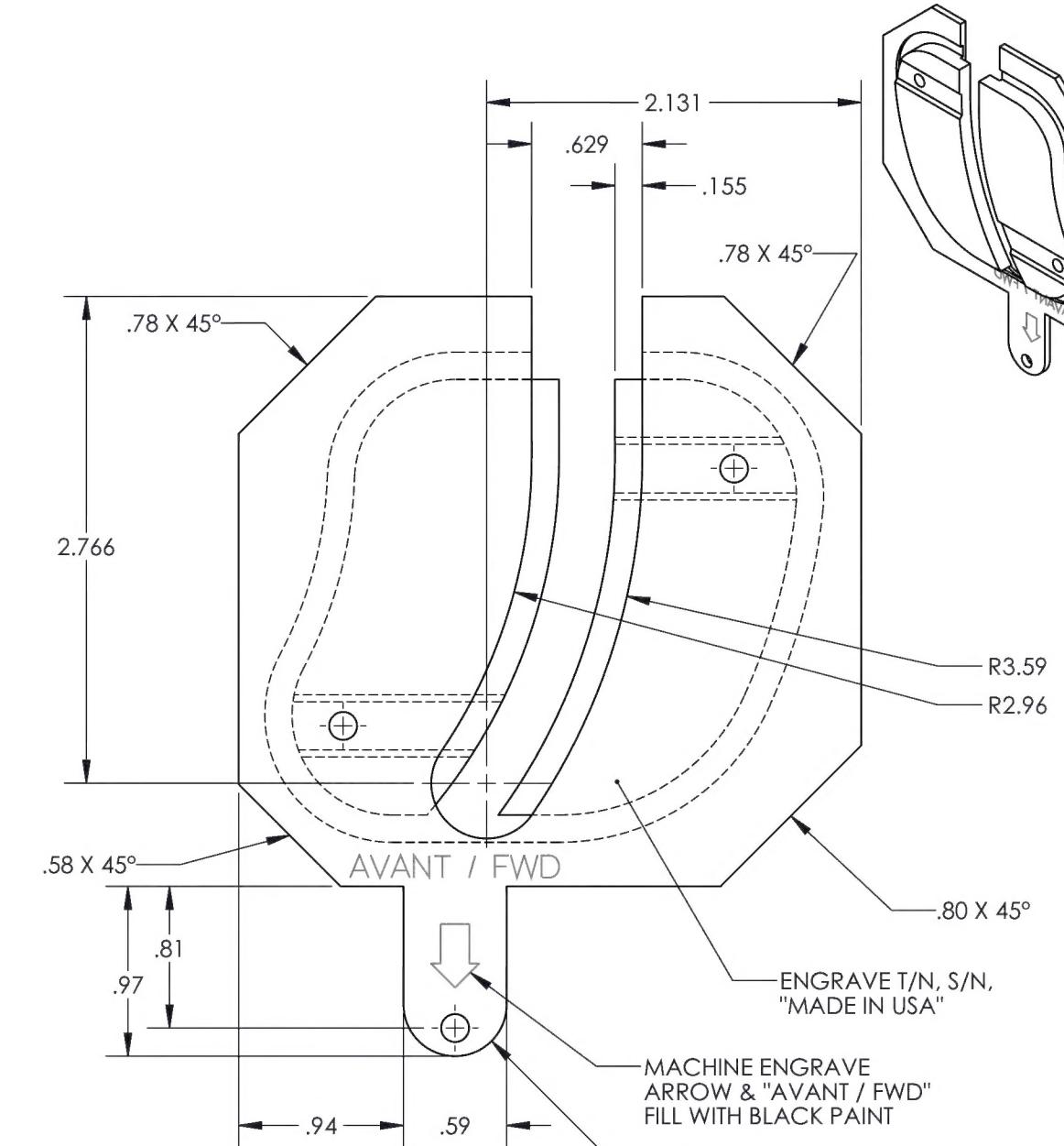
RBEM670V4003124

1

	
TITLE	
ROLL STOP	
DWG NO.	RBEM670V4003124
REV 1	
MATERIAL	
HEAT TREAT	
FINISH	
SPEC	
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:4
DATE	5/20/2016
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
XXX \pm .005 FRACTIONS \pm 1/8	
XX \pm .01 ANGLES \pm 5°	
X \pm .1 SURFACES = 125	
<ol style="list-style-type: none"> 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 	
USED ON MODEL	
H175	
SHEET 1 OF 5	



SECTION A-A



NOTE:
USE CAD DATA TO MANUFACTURE.

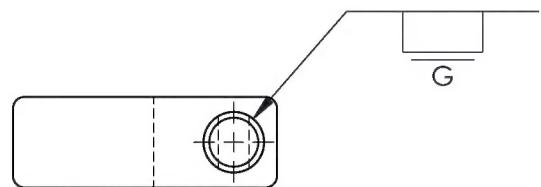
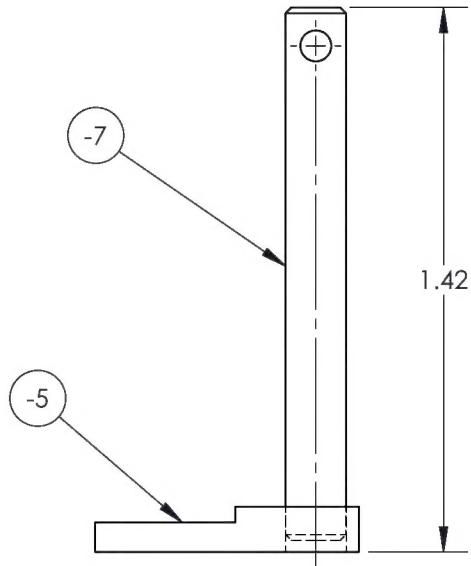
DART AEROSPACE	
TITLE	
ROLL STOP	
DWG NO.	
RBEM670V4003124-1	
REV 1	
MATERIAL A36/1018/1020 HR	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.000 ± .005 FRACTIONS ± 1/8	
HEAT TREAT	
FINISH ZINC PLATE	
SPEC ASTM B633 TYPE I SC 2	
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	
SCALE 1:1	DATE 5/20/2016
SHEET 2 OF 5	

(-1)

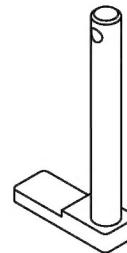
PLATE

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REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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PIN PLATE WELDMENT

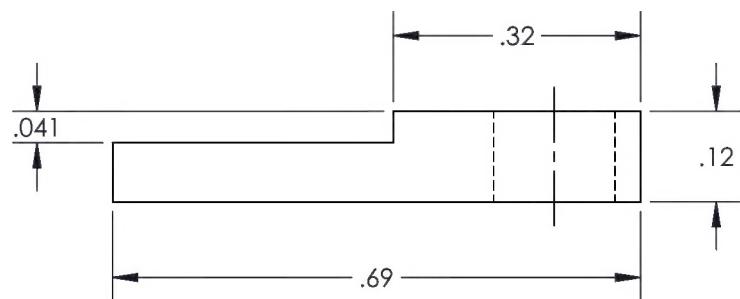
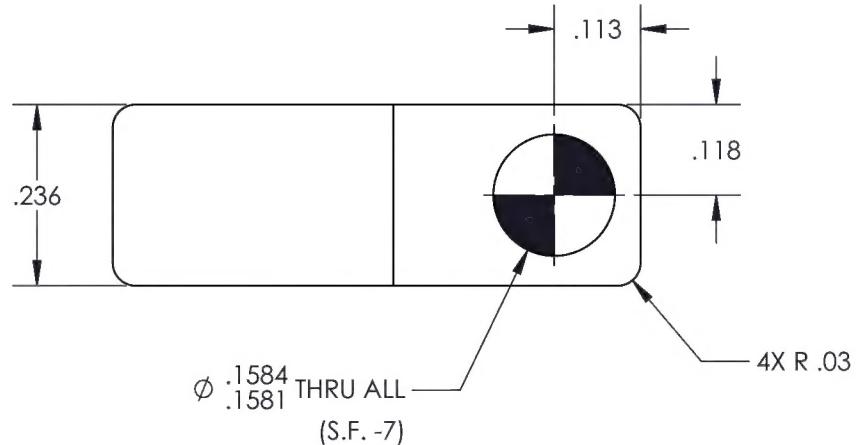


	
TITLE	
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .010 FRACTIONS ± 1/8
FINISH	.XX ± .03 ANGLES ± 1°
SPEC	X ± .1 SURFACES = 125 ✓
ASTM B633 TYPE I SC 2	
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	2:1
DATE	5/20/2016
USED ON MODEL	
ASME Y14.5M-2009	
H175	
SHEET 3 OF 5	

1

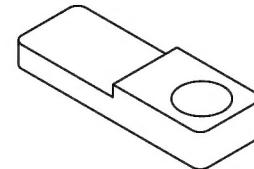
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(5)

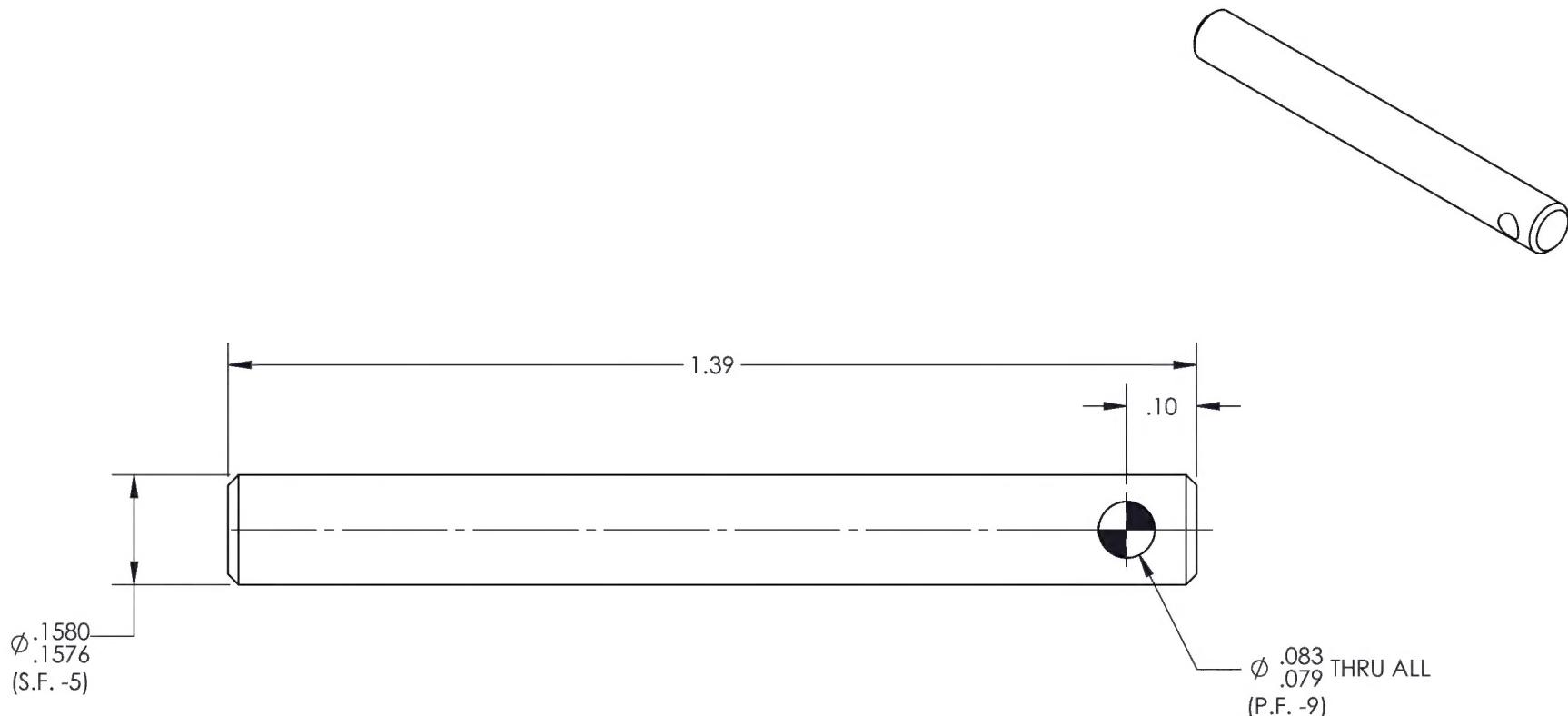
PIN PLATE



DART AEROSPACE	
PITCH STOP	
TITLE	
DWG NO.	RBEM670V4003124-5
REV	1
MAT'L	1018/1020 CR
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .005
TREAT	FRACTIONS ± 1/8
FINISH SEE -3	.XX ± .01
SPEC	ANGLES ± .5°
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	4:1
DATE	5/20/2016
SHEET 4 OF 5	

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REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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DOWEL PIN

(7)

		TITLE	
ROLL STOP			
DWG NO.		RBEM670V4003124-7	
MAT'L O1		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	RC 50-55	.XXX ± .005	FRACTIONS ± 1/8
TREAT		.XX ± .01	ANGLES ± 5°
FINISH	SEE -3	X ± .1	SURFACES = 125
SPEC		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
DRAWN BY:	DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
CHECKED:	CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
OPPS APPR:	ANDERSON	USED ON MODEL	
QA APPR:	LINDSAY		
APPROVED:	GILBERT	H175	
SCALE	4:1	DATE	5/20/2016
			SHEET 5 OF 5